Point-of-Generation Nitrogen Recovery from Wastewater

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American Academy of Environmental Engineers and Scientists 2015 Excellence in Environmental Engineering & Science Awards Luncheon and Conference, April 23, 2015

Acknowledgements

- US Environmental Protection Agency
- Tom Happel, Suntree Technologies, Inc.
- Nathaniel Smith, Civil & Environmental Engineering, UC Davis
- Mayo Water Reclamation Facility, Anne Arundel County, Maryland

Distributed Wastewater Systems

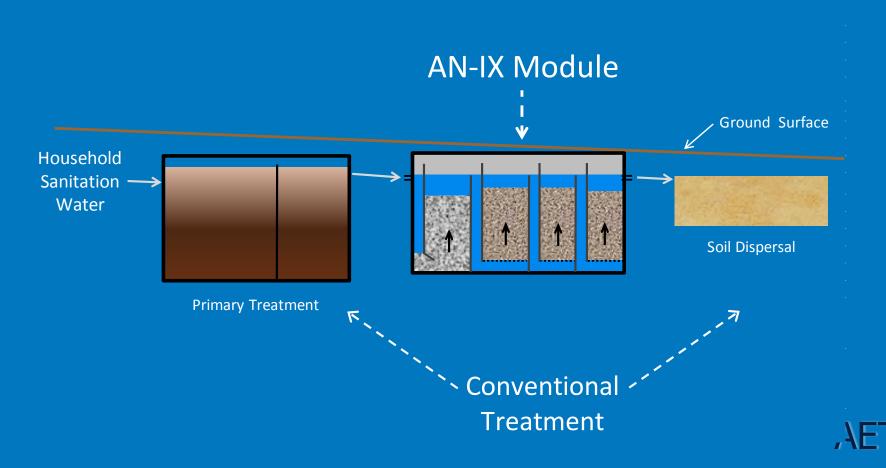
- > 25 million in U.S. (EPA/625/R-00/008)
- 25% of households
- 500 1,900 L/day (125 -500 gpd)
- 40 80 mg/L TN



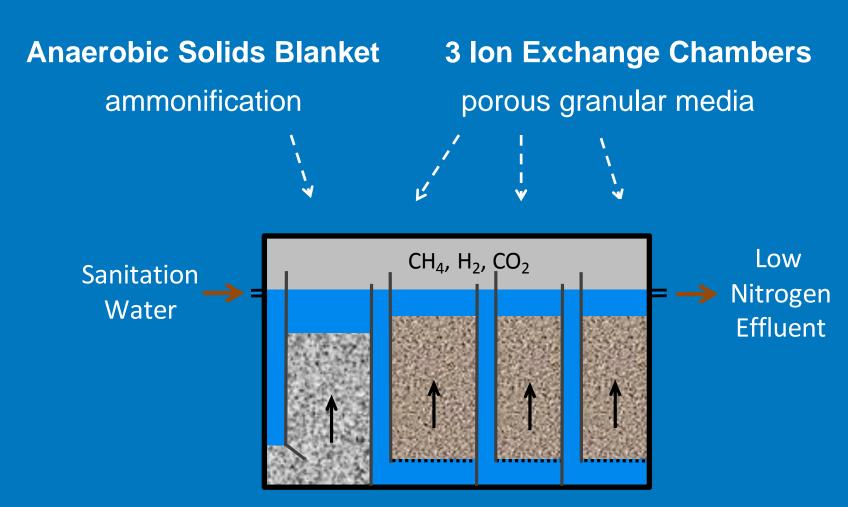


Type 1 Value Proposition Nitrogen Removal

Anaerobic-Ion Exchange Process

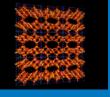


AN/IX Prototype



Anaerobic Upflow Solids Blanket

- Pre-treatment
- Ammonify Organic N to NH₄+
- Reduce suspended & colloidal solids
- Increase biological stability
- Biogas maintains low oxic headspace





Clinoptilolite ZS403H

- Natural zeolite
- Hydrated aluminosilicate
- Granular, crystalline
- 1.85 meq./gram CEC



4 Chamber Prototype 57.6 L Liquid Empty Bed





Prototype Field Test

Mayo Water Treatment Plant, Anne Arundel County, Maryland

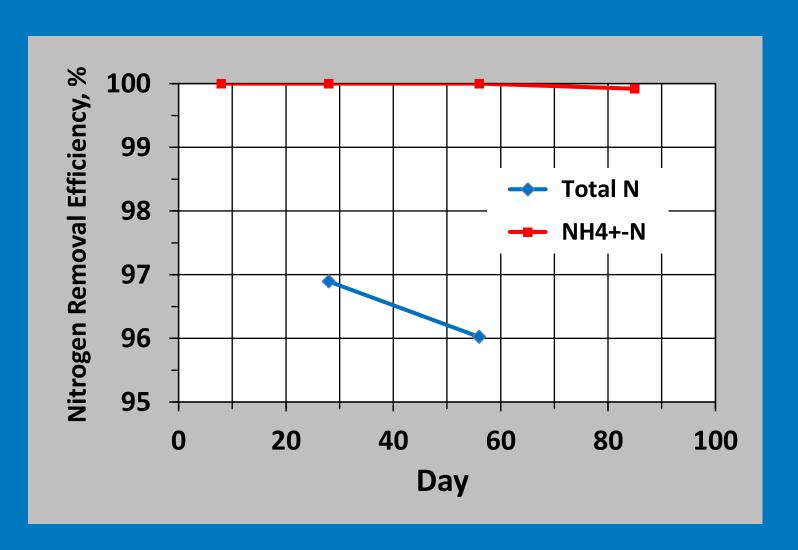
- Q = 10.2 L/day @ 1/hour dose cycle
- 7 to 24 C



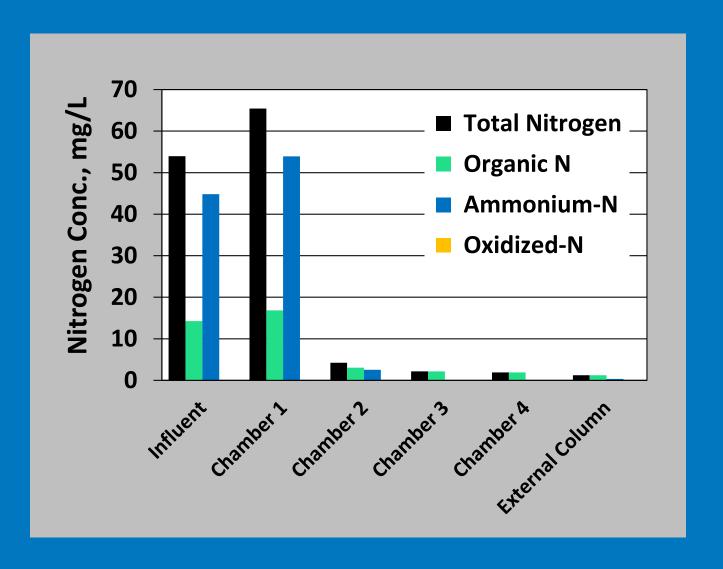
Mayo influent: typical dilute wastewater

Parameter	Mean
Temp, C	19.3
рН	7.0
Alkalinity, mg/L as CaCO ₃	317
Dissolved Oxygen, mg/L	0
Chemical Oxygen Demand, mg/L	227
Total Suspended Solids, mg/L	89.2
Oxidation Reduction Potential, mV	-243
Nitrogen	
Total	54.0
Total Kjeldahl	54.0
Organic	14.3
Ammonia	44.8
Nitrate+nitrite	0.02

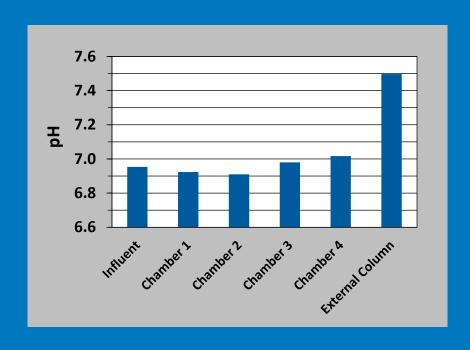
Total Nitrogen Removal Efficiency

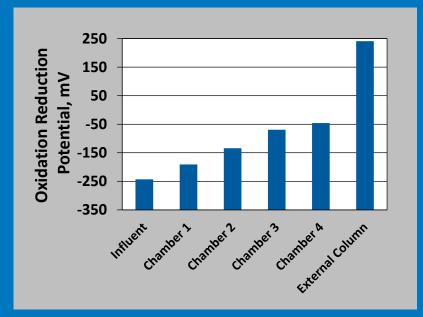


Nitrogen Species Profile (Mean Day 1 - 100)



pH & ORP (Mean 1st 100 day)



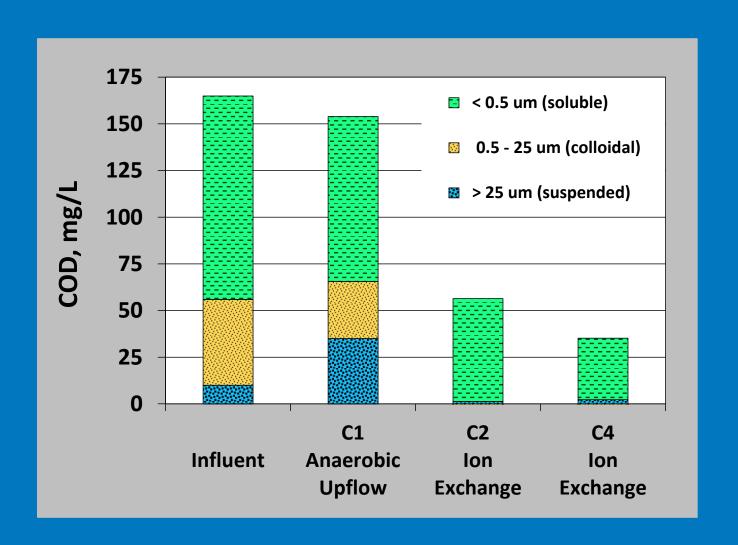




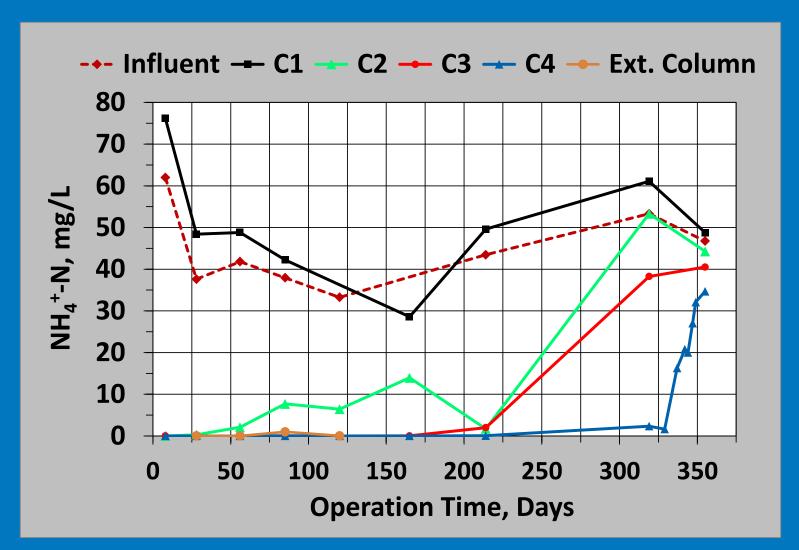
Typical AN-IX Effluent

- DON < 2
- Ammonia, nitrate, nitrate ND
- C-BOD₅ < 5
- TSS < 5
- pH 7.1 7.4
- ORP < 50

COD Fractionation



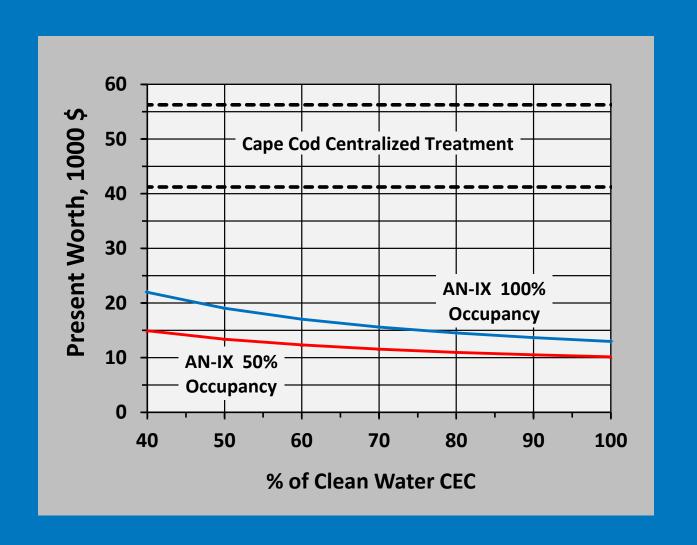
NH₄+ Time Profiles



Effective NH₄⁺ Exchange Capacity

- 11.3 mg NH₄+-N/gram
- Factors: water matrix: competing cations, organic matter
- NH₄+ concentration
- Short circuiting

Life Cycle Cost Analysis





Anaerobic Ion Exchange Proof of Concept

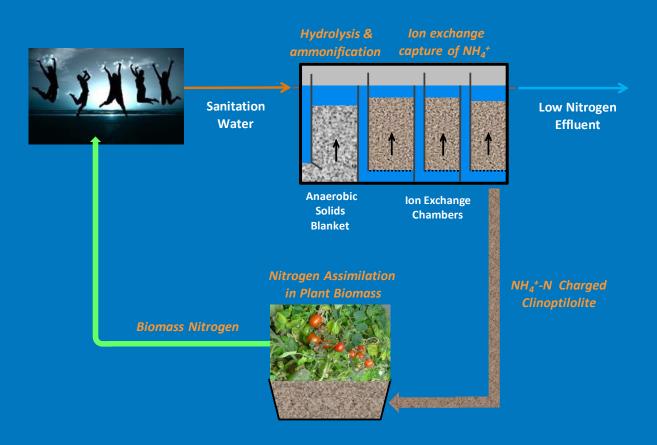
- Point-of-origin N recovery
- > 95% TN reduction
- Reliable performance ~1 year
- Passive, unattended operation
- No aeration or mechanical components

AN-IX Advantages

- Simple with limited maintenance
- Reliable
- High % nitrogen removal
- Small footprint
- Not affected by groundwater table
- Seasonal operation

Type 2 Value Proposition Nitrogen Recovery & Reuse

Anaerobic / Ion Exchange Process



Nitrogen & Zeolite Recycling

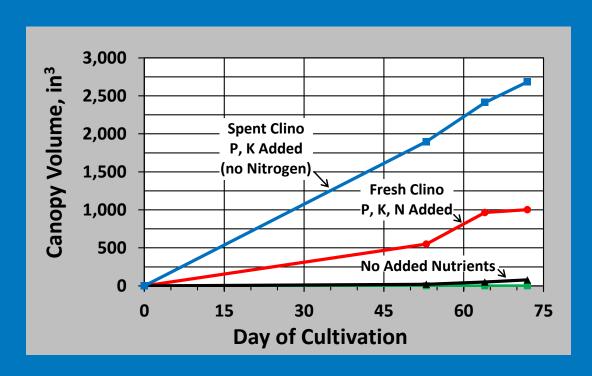
- Agricultural soil- direct application
- Controlled plant cultivation





Clinoponics

Plant growth in granular clinoptilolite containing wastewater nitrogen





Solanum lycopersicum (cherry tomato)
All nitrogen extracted from spent clinoptilolite
250 μmol/m²-sec Photosynthetic Photon Flux
12 hour on/off cycle



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