A L E X A N D R I A FC E N T E R P R I S E S

ch2m:

Integrating World-Class Nutrient Removal with Urban Development Planning State-of-the-Art Nitrogen Upgrade Program

Complex Challenges

AlexRenew embraced various challenges in order to deliver their vision to protect the environment, contribute to a vibrant local economy, and engage the community

Regulatory

- Stringent/increasing nutrient discharge requirements

- Constrained site
 - 54-mgd plant on a 30-acre site

Future needs

- 2030 planning horizon

New neighbors

- Adjacent residential/commercial development (1.2 million SF)

Site Orientation

Residential/ Commercial Developments

South Carlyle Planning Area

AlexRenew West Plant Site Alexandria National Cemetery

> AlexRenew **Main Plant Site**

Capital Beltway

Long-Range Plan

Implementation of long-range planning process allowed AlexRenew to meet current needs and enable the future

- Assessment of drivers (regulatory, etc.)
- Assessment of viable technologies and approaches
- Workshop-based collaborative effort
- Output
 - Boundary conditions
 - Phased approach to meet AlexRenew's 2011 and 2030 goals





Boundary Conditions

Boundary Condition	Elements
2030 Most Restrictive Limits and Sustainable Practices	Limits on nutrient effluent discharge concentrations down to limit-of- technology (LOT) levels: TN = 1 mg/l TP = 0.01 mg/l
	Limits on the discharge of polychlorinated biphenyls (PCBs)
	Ban on land application of biosolids and/or potentially all land-based uses of biosolids
	Reuse of plant effluent water for irrigation in city parks (5 mgd between March and November)
2011 Requirements	Limits on nutrient effluent concentrations to take effect in 2011 down to state-of-the-art (SOA) levels: TN = 3 mg/l TP = 0.18 mg/l
	Continuing production of Class A Exceptional Quality Biosolids and alternative reuse options to bulk land application

Based on 54 mgd annual average daily flow (peak of 108 mgd)

SANUP Objectives

Project Criteria	Requirement
Flow (Design)	54 mgd
Total Nitrogen	3 mg/l* (enable plan for 1 mg/l)
Total Phosphorous	0.18 mg/l*
Odor Control	5 D/T (99.9% compliance)
Supplemental Carbon	Enable alternative sources, expand capacity, optimize usage
Increase Secondary Treatment Reliability	 Expand reactor basin volume/add polishing Diurnal nutrient storage Sidestream treatment of centrate
Reclaimed Water	Extend pipeline to potential users
Sustainability	Consider through all aspects of design and construction
Engage Community	Become integral to the community, aesthetically pleasing

* Based on waste load allocations at design flow of 54 mgd

Sustainable Approach

A defined approach at the outset ensured sustainability was integrated throughout design and construction

- Defined overarching sustainability categories and objectives
- Developed and monitored key performance indicators (KPIs)
- Tracked progress throughout project
- Offered incentives





Alexandria Sanitation Authority State-of-the-Art Nitrogen Upgrade Program (SANUP)

SEPTEMBER 5 201



Sustainability Strategies Guidance Document

SUSTAINABLE CONSTRUCTION LOG-

		ARenew SANUP Package C - Nu	trient Managemen	nt Facility
Issued by:	Annette Loga			
Project Number: Clark US # 1301		35 # 1301	Construction Ma	naece Jeff Young
Report Period: June 2013		Project Start (mo	nth/year) March 2013	
Wate Management Weight Recycled/Salvaged 6 Ibvloss Weight Landflick 1300 Percent Recycled/Salvaged 0%			Heavy Equipment Full Received: Biodiest: 055gallens Diesel 7055gallens Present Biodiesel: 095	
Safety: Numbi Numbe	r of Recordab r of Reportab	le Incidents: 0e fricidents: 0	Traffic: Number of Di	tys Lost to Sile Traffic Congestion: <u>0</u>
		Documentation of Other Practic	es and Specified N	fetrics
Entry No.	Date	Item Description		Follow-up Actions/Recommendations
1	6/15/13	Lowered water levels in toilets saving approximately 75 gallons this month		Continue, possibly lower more
2	6/11/13	Ordered filing folders with recycled content		Order supplies with recyc. when possible
3	6/30/13	Purchased 4 jars of animal crackers in reusable containers; containers reased on site for storage		Reuse containers for storage
4	6/10/13	Annette took public transportation to work three times saving 15 miles over the month		Continue, encourage others to take public transportation
5	6/30/13	C/US staff using mugs saved 200 paper cups over month		Continue, mugs for guests?
6	6/30/13	Carpooled from plant to trailers saving 1 mile round trip per person totaling 14 miles over the month		Continue
	6/14/13	Continued daily checklist for turning lights / electronics /ac off at the end of the day		Continue, add new items to check list
7		OT as the case of the only	Jeff walked to work saving one mile over the month	
7 8	6/4/13	Jeff walked to work saving one mile over t	he month	Continue



Enhanced Supplemental Carbon Systems

- New larger tanks for methanol
 Re-purposed existing tanks for alternative carbon sources
- Optimized dosing for enhanced nitrogen removal





Innovative Sidestream Treatment

Cutting-edge technology provides focused treatment of ammoniarich dewatering centrate while reducing operating costs

- Use of innovative deammonification process (DEMONTM)
- Multiple operating modes in sequencing batch reactors
- 85% TN removal for 20% of plant's nitrogen loading
- Reduced air and supplemental carbon requirements





11

Diurnal Nutrient Balancing

Diversion and return of diurnal flows maintains consistent nitrogen loading to the biological process

- Improved process reliability
- 18 MG of primary effluent storage
- Multiple control modes
- Integrated wet weather wet well for a future 128-mgd pump station
- Athletic field for public use







Additional Biological Reactor Volume

- Addition of sixth biological reactor basin (4 MG)
- Anoxic volume for final polishing of TN
- Crossover channel required to tap into existing mixed liquor channel



Process Optimization with Mainstream Anammox

AlexRenew is the world's first utility to implement full-scale mainstream deammonifcation with stringent nutrient requirements

- Aeration control using instrumentation (DO, ammonia, nitrate/nitrite)
- Anammox microbes are grown in sidestream reactors and seeded to mainstream
- Cyclones used for annamox granule retention and to improve settleability
- Construction completed in fall 2015, process still in startup mode
- Estimated \$400,000 annual O&M savings in energy and chemicals (sidestream and mainstream)
- Research collaborations with other facilities
 ¹³ will yield benefits for the industry





A Winning Partnership/ Team Effort

A True Partnership

Chartering participants developed trust and learned to function as an integrated team from day 1

- Formal session attended by more than 50 team members
- Subsequent mini-chartering sessions integrated the design team for each package
- AlexRenew staff fully engaged throughout the project, and produced all scoring for evaluations

ALEXANDRIA SANITATION AUTHORITY					
Phase I and II Design - Team Chartering	Mar Hall append	Alexandra Savilden-futholy Setor une Ottom the CHPH the CHPH the Alexandra Savitation Article Alexandra Savitation Articles Solarandra			
Insion ontinuously evolve as Alexandria's	Bernhurd Cetty	CH2M Hill Subcop. CHIMHIII Rievanne Santanar Bathorisy			
nvironmental leader by building nhanced nitrogen removal olutions and leveraging our people nd resources.	Jonda Alla Jona andre Honk & Do T	ASA ASA CHART HILL CHART HILL RSA			
Mission	Suge Fringen	ASA			
 Build on ASA's existing foundation to manage and reduce our environmental footprint 	Durch And Surfe Hand	CHAR HILL ASA CAZ BHL CHAR HILL			
 Generate innovative solutions as a team, considering resource challenges of today and tomorrow 	Hay Chill	ASA ASA GUEM HILL GONU			
Use our individual skills interdependently	Ally /man	CHIM Hill GAN			
• Employ clear and effective decision- making to ensure a fiscally responsible and successful product	Apple Frank	ASA ASA ASA			
 Protect ASA's commitment to the community while fostering a positive work environment 	Mart Remains	CHILL THEL CHILL CHILL CHILL			
 Enjoy the journey and celebrate 	Jac Nagar	A-SH- CHOM HILL			

Starting with Sustainability in Mind

Bringing engineers, operators, and maintenance staff together to discuss sustainability encouraged creative approaches

- Full-day workshop held the day after chartering
- Promoted education and brainstorming of sustainable concepts that could be implemented
- Developed targets and planted seeds for delivery of a sustainable project



Leveraging 3-D Design

Used 3-D modeling extensively to identify conflicts, enhance design reviews, and obtain stakeholder endorsement













Integration of Design Changes

- Nutrient Management Facility designed as cast-in-place, then value engineered to precast, posttensioned concrete construction
 - 1,700 panels
 - Panel seams
 - Enclosed tensioning wires
 - 6-month coordination effort during construction
 - 3-D modeling coordination used to mitigate all issues and capture \$6 million in savings

Wall penetrations don't match and are on panel seams





Team Adaptability

Nutrient Management Facility

- Acquisition of West Plant Site, formerly a historic landfill
- Comprehensive environmental assessment and entry into Voluntary Remediation Program
- Integrated components for future
 128-mgd wet weather pump station
- Construction Management at Risk Approach
- Adoption of value engineering changes and re-engineering





Game Changing Public-Private Partnership

Execution of integrated projects in South Carlyle Planning Area was consistent with City's future development of East Eisenhower Corridor

- Formed core planning team to coordinate all projects
- Integrated designs to link green spaces and provide a common theme
- Held routine coordination meetings to resolve issues



Environmental Stewardship

- State-of-the-art nitrogen removal protects Chesapeake Bay
- Historic landfill site was transformed
- Rain on athletic field is collected in tanks for treatment
- Aggressive approach to odor removes 99.9% H₂S, 5 D/T



Community Engagement

AlexRenew's environmental spokeshero: Moxie

 Her job is to reach out to children grades K-8, helping to explain the water cleaning process and teach about the importance of water stewardship



Community Engagement

Facility tours

Limerick Street Field dedication and Family FieldFest events held in October 2015







Program Achievements

- Sustainable delivery approach to enhance environmental stewardship and protect the Chesapeake Bay
- Creative development of a constrained site and transformation of a historic landfill
- Cutting-edge technology to provide reliable world-class nutrient removal while reducing operating costs
- Public-private partnership integrated community planning and created a new benchmark for public engagement

Thank you! Questions?